



Z100-H540.108 S3AW2

Pneumatic taper change

Item no. 10405013-04

Hybrid ball bearing (pcs)

HF-Spindle for high-speed milling, -grinding, -drilling, -engraving

Bearings

	Lifetime lubricated	maintenance free		
	Motor			
	Motor technology	3-phase asynchronous drive (no brushes or sensors)		
	Frequency	1.334 Hz		
	Motor poles (pairs)	2		
	Rated rotation speed	40.000 rpm		
	Acceleration/braking value Per second	10 000 rpm (other values by consultation)		

Power values

Liquid cooled

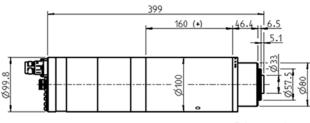
	Pmax./5s	S6-60%	S1-100%	
Rated power	12	8	5,5	[kW]
Torque	4,7	2,8	1,8	[Nm]
Voltage	380	380	380	[V]
Current	28	19	14,5	[A]



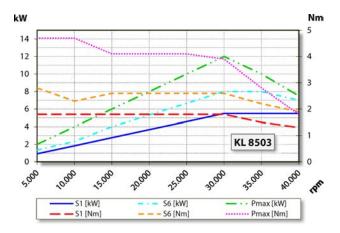


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Dimensions



Performance Diagram

Liquid cooled

Measurement of power is funded by in-house testing.

Characteristics				
Speed sensor	Differential magneto resistor (TTL) Number of signals = 6			
Motor protection	PTC 130°C Pt1000			
Housing	Stainless steel			
Housing diameter	100 / 80 mm			
Cooling	Liquid cooled			
Ambient temperature	+ 10°C + 45°C			
Sealing air				
Protection category (sealing air turned on)	IP54			
Taper cleaning				
ESD protection				
Tool change	Pneumatic taper change			
Tool Holder	HSK-E 32			
Tool change monitoring	inductive			
3 positions	clamped, unclamped, ejected			
Clamping range up to	13 mm			
Clockwise and anticlockwise				
	8-pin (SpeedTEC)			
Coupler plug	(motor phases)			
	12-pin (ECTA 133)			
	(sensors)			
Weight	~ 13,5 kg			
Inner taper run out	<1μ			
Axial run-out	< 1 μ			

